

Communication Cable Replacement Instructions

Tools needed:

- **Medium Phillips head screw driver**
- **Small Phillips head screw driver**

IMPORTANT: The following steps are to be performed on the HydroMassage Bed after the 220 volt power cable is unplugged from the wall outlet and the PC turned off

Step 1: Unplug the 220 volt power cord from the wall outlet and turn the PC off before starting to work on the bed



Step 2: Unsnap and remove the Cover Sheet and Comfort Pad from the edge of the bed.

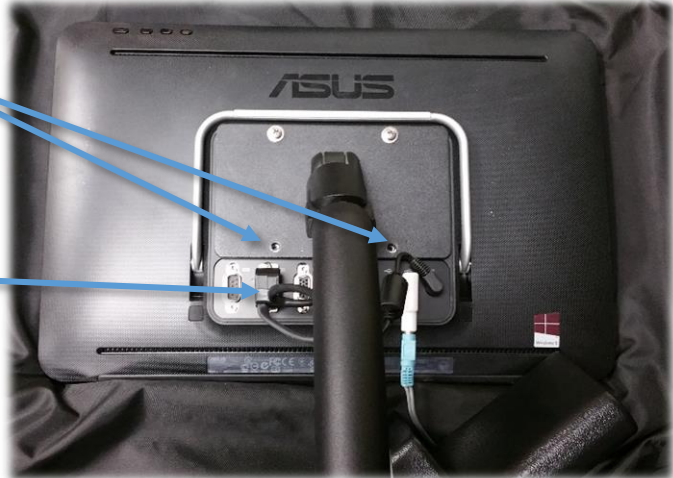
Remove the 8 thumb screws holding side panels to the end panels.

Remove the side and end panels from the bed and move them away from the bed in a safe location.



Step 3: If cable cover is present unscrew bottom 2 screws on the back of the touch screen to remove cable cover.

Use small Phillips head screw driver to disconnect communication cable from the touch screen.

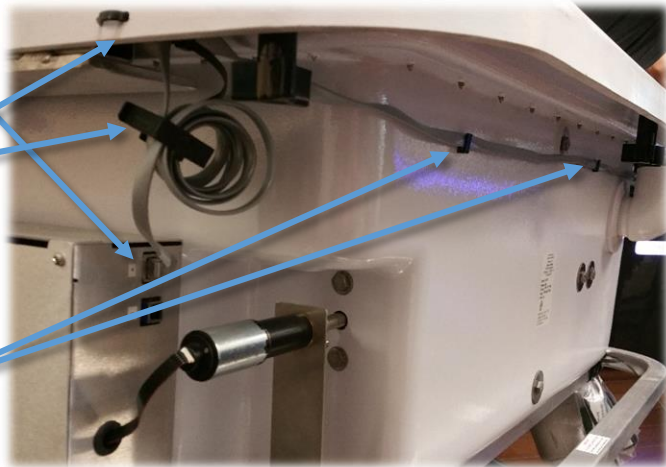


Step 4: Disconnect flat gray cable from metal control box on the right side of the bed.

Remove square choke. Cut zip tie holding communication cable above drive motor.

Remove flat gray cable from clips around the bed.

Cut zip tie at the bottom of touchscreen arm and cut zip tie at the top of arm.



Step 5: Remove old flat gray cable from the touch screen arm.

Route new flat gray cable through touch screen arm from top to bottom.

NOTE: It may be helpful to use the old cable to pull the new cable through arm.



Step 6: Screw new gray cable to the back of touch screen
communication port closest to the center of the screen.

If cable cover is present, use the two screws to replace cable cover.



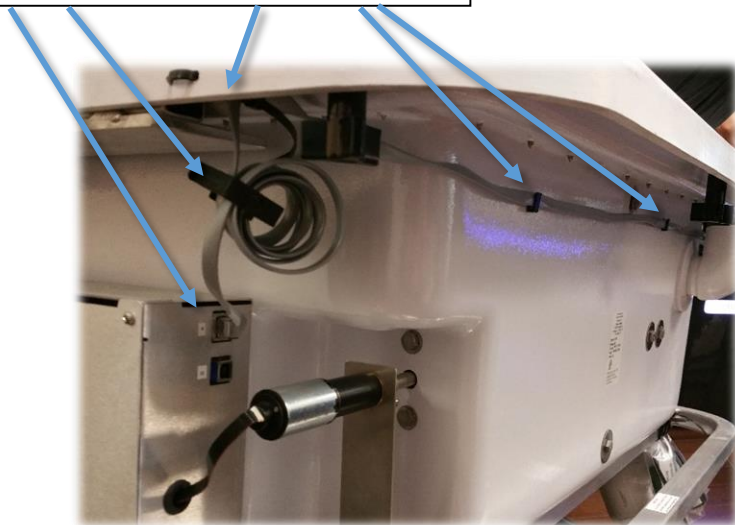
Step 7: Use larger zip ties to zip tie cables behind touch screen at top of the arm and at the bottom of the arm. Leave enough slack to adjust touch screen.

Clip gray cable around the foot end of the bed.

Put square choke from old gray cable on the new gray cable.

Plug new gray cable Ethernet end into the control box.

Use small zip tie to attach gray cable to the bed above the drive motor.



Step 8: Install the side and end panels, securing the sides to the end panels with the thumb screws at each end of the bed. Snap the Cover Sheet and Comfort Pad back in place.

Then power on the PC, after the software has fully loaded, plug the 220 volt plug back into the outlet to reinitialize the bed.

