

Heater Replacement Instructions

Tools needed:

- **Small flat head screw driver**
- **Medium phillips head screw driver**
- **Wire cutters**

IMPORTANT: The following steps are to be performed on the HydroMassage Bed after the 220 volt power cable is unplugged from the wall outlet and the PC turned off

Step 1: Unplug the 220 volt power cord from the wall outlet and turn the PC off before starting to work on the bed



Step 2: Unsnap and remove the Cover Sheet and Comfort Pad on the right side of the bed.

Remove the 4 thumb screws holding the right side panel to the end panels.

Remove the right side panel from the bed and move it away from the bed to a safe location.



Heater Removal

3. Remove 4 screws from the metal electrical control box cover and set the cover and screws aside.

4. Identify the heater location underneath the bed. (Page 2, Photo 1)

IMPORTANT: Touch metal frame to discharge any static electricity before reaching into electric control box

5. To remove the wires from the main circuit board, Unscrew Set screws (1, 2, & 3) until they click, they will not come out of the socket. (Page 2, Photo 2)

6. Loosen the two screws on wire connector and pull the cable out of the control box.

7. Cut the cable ties that secure the heater cable to the metal bed frame until the cable is loose all the way to the tank. There is a cable tie securing the cable to the tank, cut the tie.

8. Peel away any silicone that is around the cable where it enters the brass tube. Make sure 100% of the silicone is removed from around and inside the brass tube.

9. Gently pull on the cable to remove the heater from its tube.

Heater Install

10. Insert the new heater into the opening of the heater tube until it stops. No metal part of the heater should be visible.

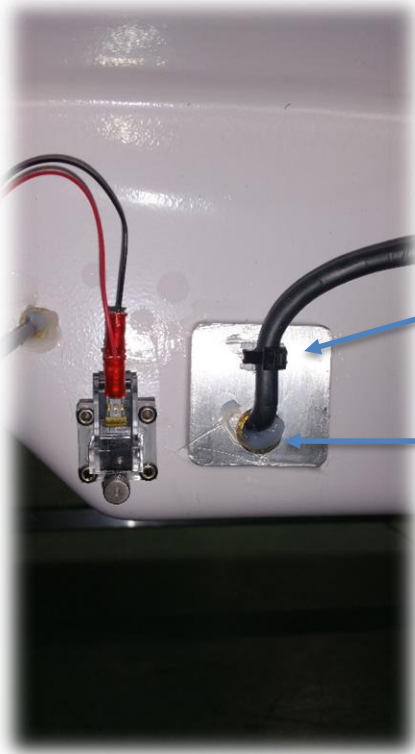
11. Gently bend the heater cable up vertical along the slot in the metal plate and over the cable mount. Use a cable tie to secure the heater cable to the cable tie mount.

12. Route the cable along the metal frame and into the electrical control box leaving slack near the tank. Use remaining cable ties to secure the cable to the frame.

IMPORTANT: Touch metal frame to discharge any static electricity before reaching into electric control box

13. Connect Heater wires to designated area or terminal block. (Page 2, Photo 2)

Photo 1



Wire tie holding
heater wire

Silicone- note:
there should be
no metal showing
from heater

Photo 2



Heater Wires
(1, 2, 3)

Step 14: Install the cover panel back onto the control box.



Step 15: Install the right side panel with the 4 thumb screws.
Then snap the comfort pad and sheet back into the side panel.



Step 16: After turning your HydroMassage PC back on and waiting for the software to fully load, then plug in the 220 volt power back into the outlet.

