

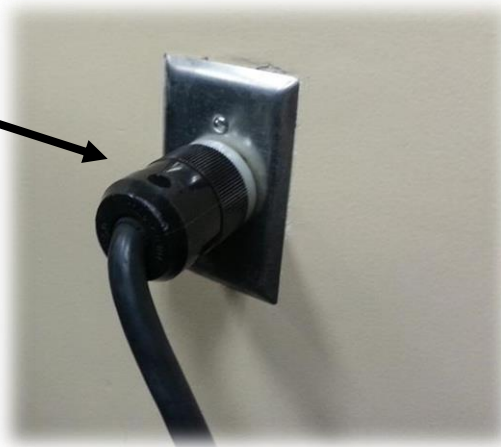
## Replacing a HydroMassage Circuit Board

### Tools Needed:

- **Small flathead screwdriver**
- **Medium Phillips head screwdriver**

**IMPORTANT:** The following steps are to be performed on the HydroMassage Bed after the 220 volt power cable is unplugged from the wall outlet and the PC turned off

Step 1: Unplug the 220 volt power cord from the wall outlet and turn the PC off before starting to work on the bed



Step 2: Unsnap and remove the Cover Sheet and Comfort Pad on the right side of the bed.

Remove the 4 thumb screws holding the right side panel to the end panels.

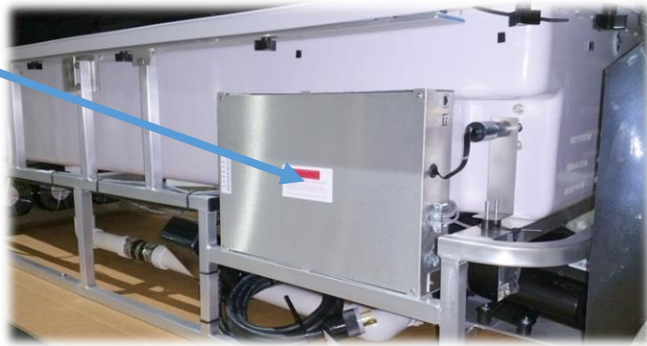
Remove the right side panel from the bed and move it away from the bed to a safe location.



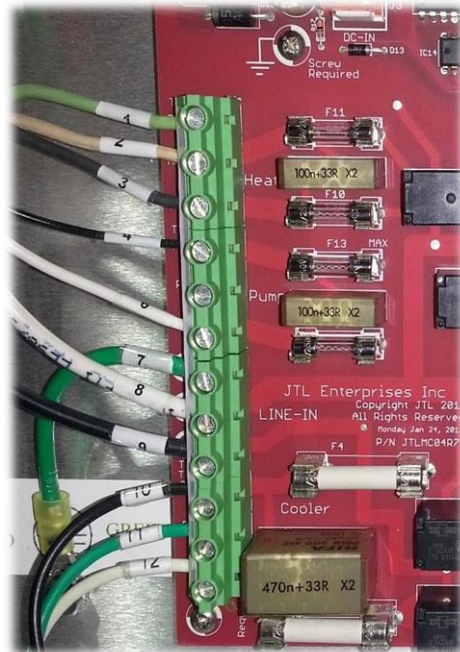
**\*\*Touch metal frame to discharge any static electricity before reaching into electric control box\*\***

### Uninstalling the Circuit Board

Step 3: Remove the cover on the Control Box and set out of the way

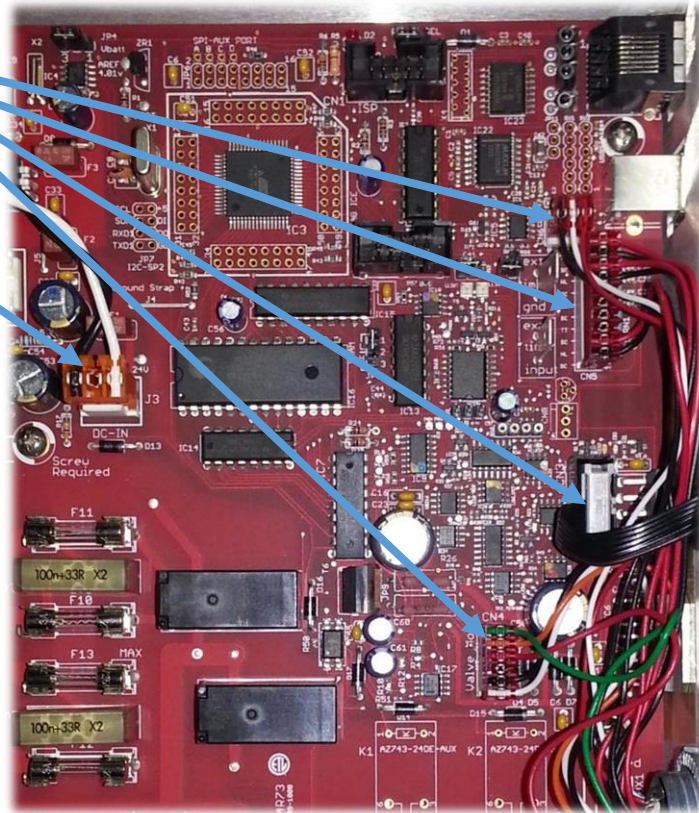


Step 4: Using a small flat head screw driver, loosen the screws 112 on the bus bar until you hear it clicking. Remove the wires from the bus bar by gently pulling them from their sockets



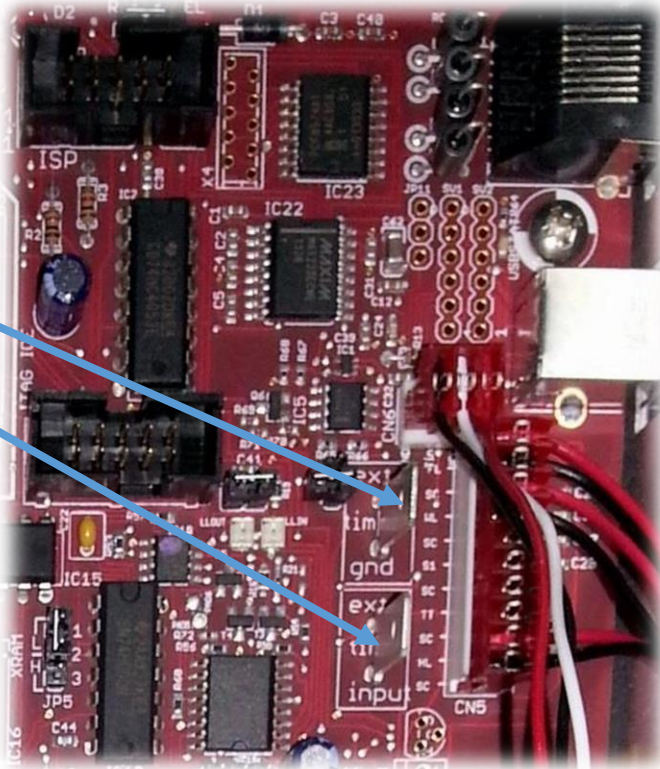
Step 5: Unplug the 4 plugs along the right side of the circuit board.  
**DO NOT PULL BY THE WIRES,**  
**ONLY GRASP BY THE PLUG**

Unplug the Orange plug from the power supply



Step 6: If your bed is started using  
and external timer (T-Max or  
KeyFob) remove the 2 push on  
connectors from the blades shown  
on the top right of the circuit  
Board.

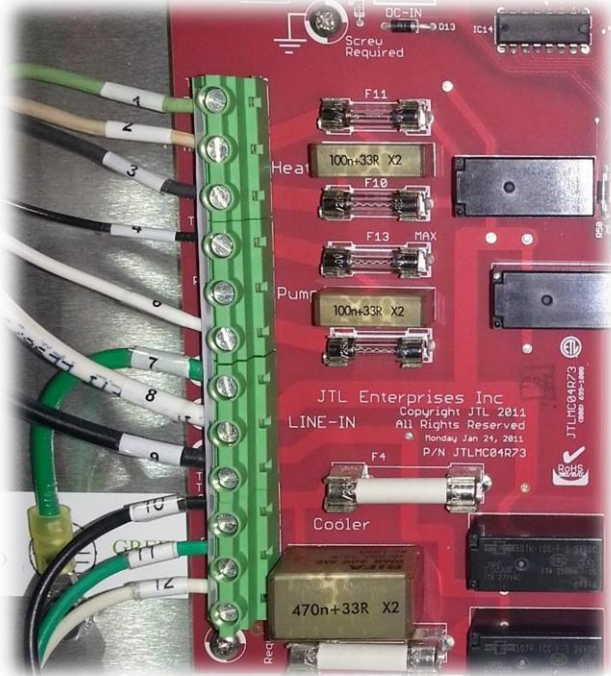
Gently pull T-Max wires from  
connector. Do not pull from wire.



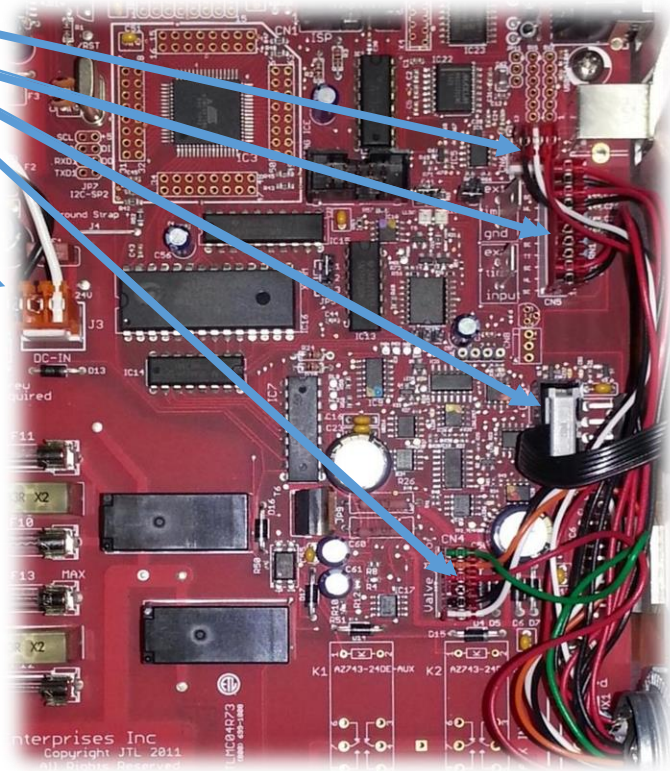


## Reinstalling the Circuit Board

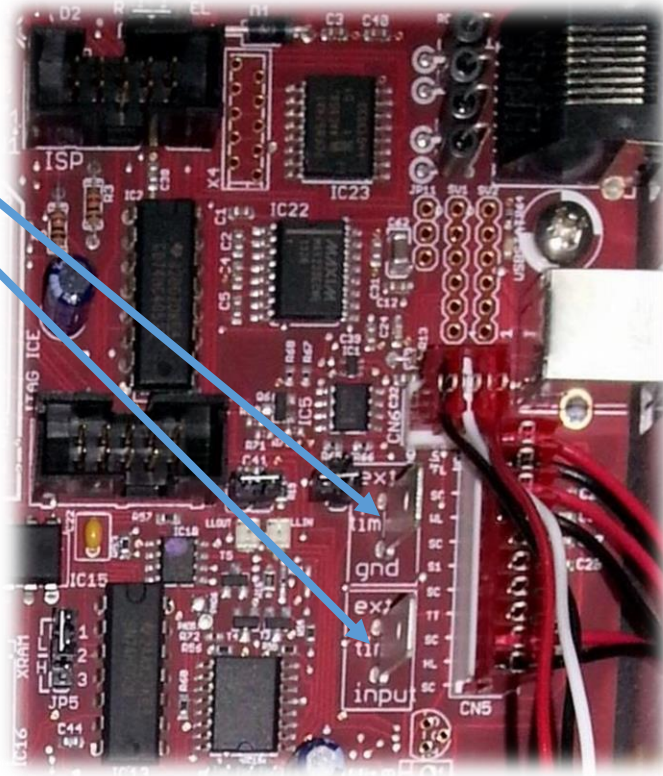
Step 8: After mounting the circuit board back into the control box, insert the wires back in the bus bar following the associated numbers (note, there is no #5 wire) and tighten each screw down until snug. Give a slight pull on each wire to ensure they are secure.



Step 9: Plug in the 4 plugs along the right side of the circuit board.  
Plug in the Orange plug from the power supply.



Step 10: If your bed is started using and external timer (T-Max or KeyFob) reattach the 2 push on connectors to the blades shown on the top right of the circuit Board.



Step 11: Install the cover panel back onto the control box.



Step 12: Install the right side panel with the 4 thumb screws.

Then snap the comfort pad and sheet back into the side panel.



Step 13: After turning your HydroMassage PC back on and waiting for the software to fully load, then plug in the 220 volt power back into the outlet.

