

Net Installation (Bed)

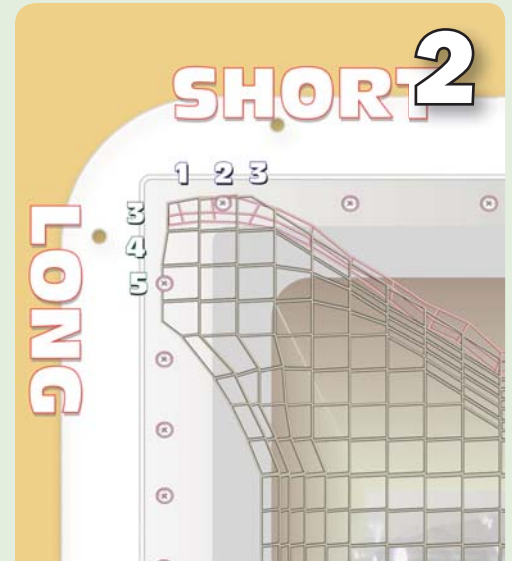
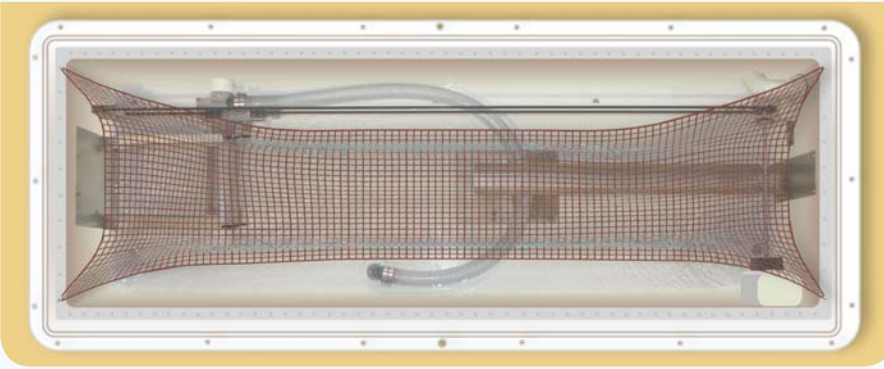
RSB-1153 [Kit, Net, Bed w/Tool]

Replacing or reinstalling a net on HydroMassage Bed is simple, but it's a process that can be much easier if you apply some basic strategy and technique. **Never attempt to remove and replace the screws in the tub.**

1 Begin by attaching the four corners of the net to the outermost screws on the head and foot ends of the bed.



Once the net is loosely oriented and anchored, start at one corner of the bed. Reposition the net corner in approximately the same configuration shown in Step 2.



Reposition the corner so that the net folds under two rows of squares from the head (short) side. The fifth square down the long side will match up the first long side screw.

3



Start down one long side of the bed, pulling the net around the screw with a pattern that skips approximately every other net square. Don't force the pattern. If the natural tension pulls toward skipping an extra net square, that's okay.



Switch to the opposite long side of the tub and reposition the corner as you did in Step 2, tucking under two net squares at the head, adding a net tuck-under of one square on the long side.

Use the net tool to pull net onto the screws along the long side in a tensioning pattern shown in Step 6. Post through the second or third square and tuck the excess under.

4

Use the screw head as an anchor for the net tool and employ a down-and-pull rocking motion to pull the net square over the screw. Tension the net across the span of the tub.



With the sides complete, use the net tool to attach the screws along the head and foot of the tub.

5



Screws at the head and foot of the bed are spaced to take approx. two net squares between every anchored net square.

6

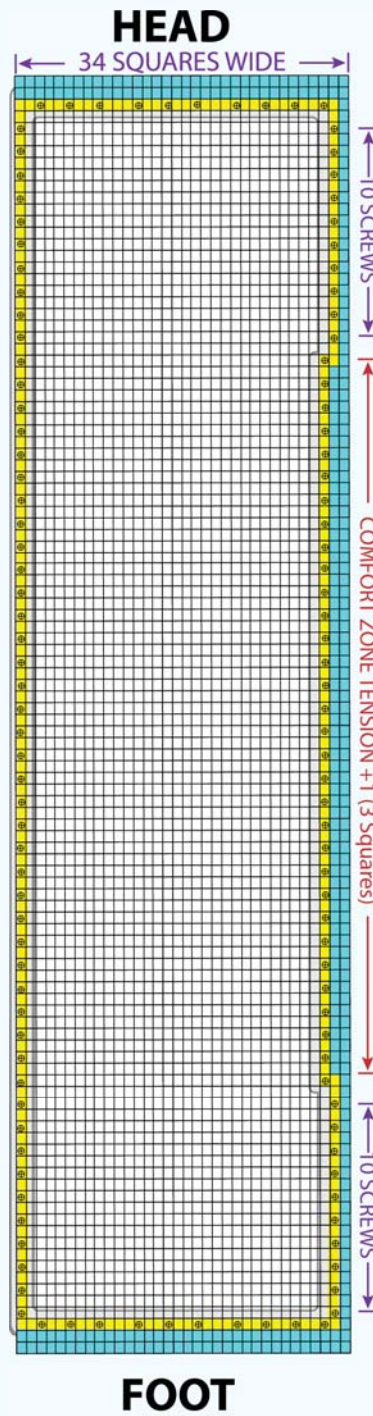
The net for the bed is 34 net squares wide and 110 squares long. Do not affix the perimeter of the net around the screws or it will not provide enough support.



Use the guide provided to tension the net on a HydroMassage Bed.

For maximum comfort of your HydroMassage customers, use your net tensioning tool to ratchet one net square tighter in the zone depicted in the diagram below; 11 screws from the head all the way to 11 screws from the foot.

It does not matter which long side gets the comfort tensioning, but you may find it easier to tension the side opposite the touchscreen arm.

Note that all excess net, including the double square zone at the head and foot, should fold underneath, draping into the tub.



-  TUCKED UNDER INTO TUB
-  TENSIONING ZONE